

CLAIMS

1. A forging method characterized in that a forged material ^{ing} manufactured ^{containing} by adding at least one kind of group 5 metals is ^{subjected} heated to a temperature suitable for hot forging, and ^{after} after forging to a prescribed shape, ^{followed by} is cooled and then held for a prescribed set time in a furnace at a ⁱⁿ tempering temperature, and is further ^{subjected to} cooled to normal temperature by ⁱⁿ natural cooling.

2. A forging method as defined in Claim 1, wherein the heating temperature of the forged material is set in the range of 1150 ~ 1250°C.

5.1

09974916-101201